

Convergence Cluster of the Food Industry

FOODPOLIS

Korea National Food Cluster



Tel: +82-1688-8782 / Web: eng.foodpolis.kr













FOODPOLIS

STRATEGIC
NORTHEAST ASIAN
FOOD INDUSTRIAL
COMPLEX





THE NORTHEAST ASIAN MARKET

CHINA

The populations of China, Japan, and Korea comprise 1.5 billion people and, by 2020, the region is expected to account for one third of global trade volumes, making it the center of global economic development.

FOODPOLIS is the perfect beachhead for international food companies seeking access to the massive potential of Northeast Asia's consumer market, with government support, excellent air and shipping logistics, and a central location between Japan and China.



JAPAN

EXPORT SUPPORT SYSTEM

FOODPOLIS will establish a one-stop export support system to provide tenant businesses with comprehensive assistance that covers the entire export process, including export information and buyer consulting. A trade education program will be provided to enhance understandings of the dynamic Northeast Asian market.



GENERAL BONDED AREA

FOODPOLIS will operate a General Bonded Area to serve as an export springboard for tenant enterprises into neighboring markets. This will give tenants an exceptional advantage as customs and duties on raw materials are not due until processing and export are finalized.





7 FOODPOLIS Korea National Food Cluster THE KOREA NATIONAL FOOD CLUSTER



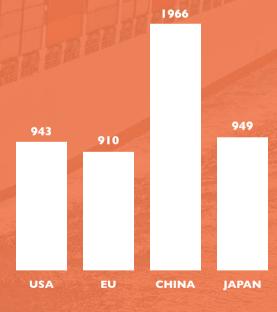
THE WORLD'S 8TH LARGEST TRADING PARTNER

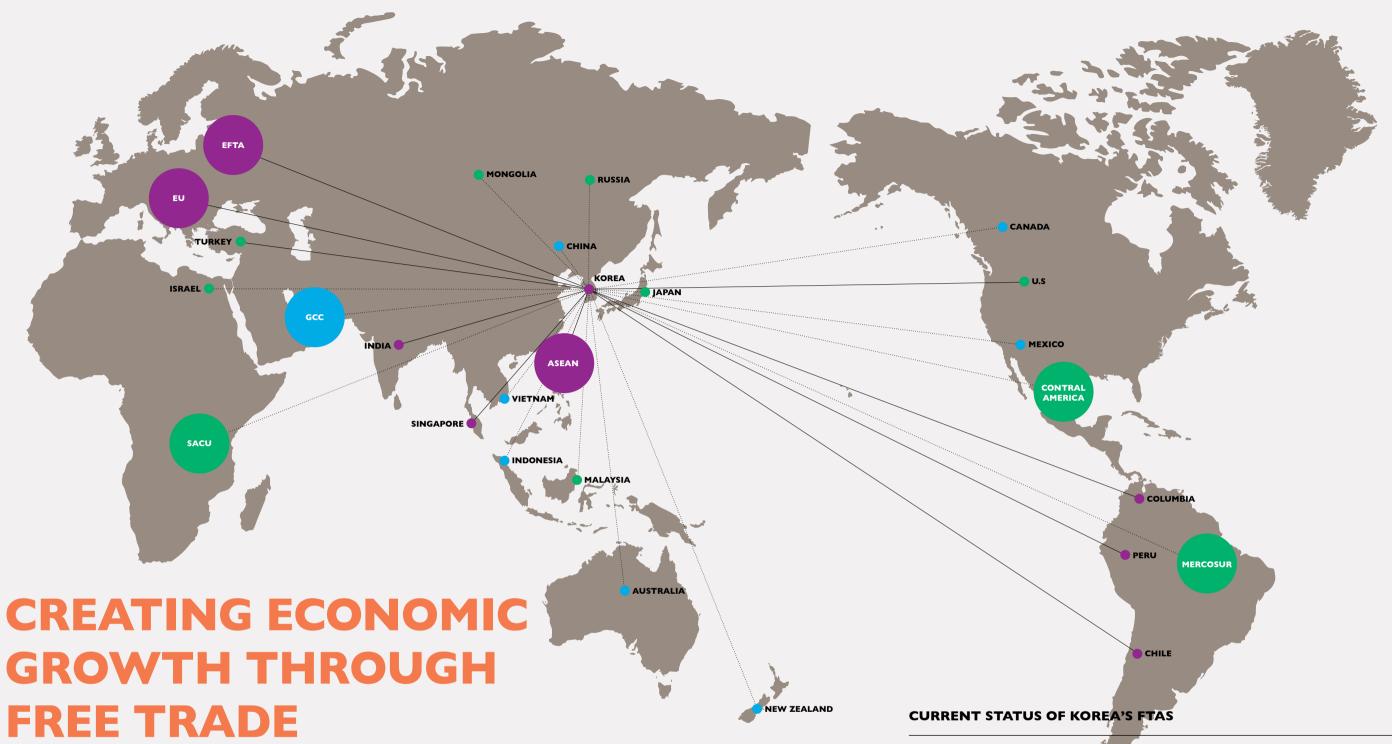


Korea's Trade Volume (2012)



Korea's Top Trading Partners (2012)





As a trading nation at heart, South Korea is committed to free trade. The country's economic development has been cited as a model case of economic growth due to its vibrant trade with other countries and, recognizing that its success is tied to trade, South Korea has worked diligently to expand its free trade partnerships.

The Korean government has concluded eight FTAs with 47 countries that collectively account for 61% of global GDP, 46.2% of global trade, and 39.7% of the global population.

CURRENT STATUS OF KOREA'S FTAS EFFECTIVE & CONCLUDED

Korea • USA (2012)
Korea • EU (2011)
Korea • Peru (2011)
Korea • India (2010)
Korea • ASEAN (2009)
Korea • EFTA (2005)
Korea • Singapore (2004)
Korea • Chile (2002)

Korea • Turkey (2012) Korea • Colombia (2012)

PREPARING FOR NEGOTIATIONS & JOINT RESEARCH

Korea • Canada Korea • Japan Korea • New Zealand Korea • China / Japan Korea • GCC Korea • MERCOSUR Korea • Australia Korea Israel Korea • China Korea • Central America Korea • Mexico Korea • Malaysia Korea • Russia Korea • Vietnam Korea • Mongolia Korea • Indonesia Korea • SACU

FOODPOLIS Korea National Food Cluster

DYNAMIC KOREA

19

OUTSTANDING HUMAN RESOURCES

South Korea's continued economic success is due in large measure to its outstanding human resources. The country is ranked 5th globally in terms of manufacturing productivity and has been benchmarked by the OECD for its high levels of workforce collaboration, work ethic, and higher education rate. This is a direct result of government education policies that encourage early childhood education and lifelong learning. More than half the population is currently engaged in self-development activities.





ONE-STOP SUPPORT

FOODPOLIS will provide one-stop support services to foreign businesses that decide to set up inside the cluster. These services include the assignment of a project manager to support each investment case, helping to make the investment process and setup as fast and convenient as possible. Support can cover everything from helping to prepare the initial project proposal to helping secure local financing and the required top-flight human resources.

To that end, FOODPOLIS will maintain a human resource database from universities to help companies hire highly skilled employees, while international recruiting will attract overseas talent to the classical experience.

24

R&D Support System

FOODPOLIS will operate various R&D support systems that enable tenant companies to take care of administration procedures such as applications, contract signing and process management. The program will also support matching services via a domestic and overseas specialist database and industry-university network to provide the technology needed by tenant companies.

Food Quality & Safety Center

The Food Quality & Safety Center will conduct research in partnership with companies to improve their production process and enhance food quality.

Food Functionality Evaluation Center

The Food Functionality Evaluation Center is being designed to evaluate the functionality and safety of food. It also provides training and consulting services via specified processes in the development of functional food and helps gain required legal approvals.





FOODPOLIS SITE PLAN

Residential Zone

The residential area of 1,260,000m² (126ha) will accommodate housing, healthcare, education and food culture-related facilities.

I. Housing Zone

Main Facilities: Foreigner residences, town houses, apartments, and traditional Korean housing, with priority given to employees of companies located inside the cluster.

2. Food Commercial Zone

Main Facilities: Convention Center, Business Area, Korean food street, Global food street.

3. Universities & Education

Main Facilities: Elementary schools, middle schools, high schools, an international school, and education institutes specializing in food.

4. Food & Culture Complex Zone

Main Facilities: Food Exhibition & Taste Center, Food Museum.

5. Food Theme Park Zone

Main Facilities: Global Food Theme Park, Urban Farm, Outdoor Festival Arena.



Industrial Zone

Establish a 2,320,000m² (232ha) national food industrial complex by 2015

I. Enterprise Support Zone

Main Facilities: 3 R&D centers, rental plants, pilot plants, Agency for the Korea National Food Cluster

2. Private Research Zone

Main Facilities: Food research institutes

3. Strategic Food Zone

Main Facilities: Functional foods, biofoods, fermented foods, natural food additives

- 4. Foreign Investment Zone
- 5. Logistics & Distribution Zone
- 6. General Food Zone
- 7. Waste Treatment Facilities

30 FOODPOLIS Korea National Food Cluster SITE AND FACILITIES PLAN

SIX BUSINESS SUPPORT FACILITIES







Food Functionality Evaluation Center

 A one-stop support service for evaluating food functionality

Food Quality and Safety Center

Implements food safety regulations

Food Packaging Center

- State-of-the-art packaging technologies
- Quick testing and analysis of food packaging







Pilot Plant

- Produces prototypes and trial projects
- Establishes a world-class pilot plant

Rental Plants

 Provides production space at reasonable rates for food companies

Agency for Korea National Food Cluster

- Provides comprehensive services with permanent staff
- Serves as networking coordinator between local & global businesses, and R&D facilities
- General management of the cluster

32 FOODPOLIS Korea National Food Cluster SITE AND FACILITIES PLAN







Investment Subsidy

North Jeolla Province: On minimum investment amounts of \$10 million, a 5% subsidy is available (maximum \$4 million)

Iksan City: On investments exceeding "USD" 850,000, a 5% subsidy is available (maximum "USD" \$4 million)

Employment Subsidy

North Jeolla Province: Up to \$430 per employee for up to six months, to a maximum of \$430,000 per company

Iksan City: Up to \$430 per employee for up to six months, to a maximum of \$170,000 per company

Education & Training Subsidy

North Jeolla Province: \$90-430 per employee for six months, to a maximum of \$430,000)

Iksan City: \$430 "USD"/month per employee for six months, to a maximum of \$170,000 "USD"

(All figures in US dollars, calculated on exchange rates quoted on January 21, 2013. Final amounts may vary due to FX fluctuations)